

4. (Amended) A device as in claim 1 or 3 with at least one drawn channel having a cross sectional area in the range of 0.0001mm^2 to 1mm^2 .

5. (Amended) A device as in claim 1 or 3 with at least one drawn channel having a length in the range of 1mm to 1km.

6. (Amended) A device as in claim 1 or 3, wherein the drawn substrate is utilized in a micro electro mechanical system.

7. (Amended) A device as in claim 1 or 3, wherein the drawn substrate is utilized in a lab on a chip system.

See the attached Appendix for changes made to effect the above claims.

Please enter new claims 38-41 as follows:

--38. A device as in claim 1 or 3 with at least one drawn channel having a cross sectional area in the range of 0.0025mm^2 to 0.25mm^2 .--

--39. A device as in claim 1 or 3 with at least one drawn channel having a cross sectional area in the range of 0.005mm^2 to 0.0075mm^2 .--

--40. A device as in claim 1 or 3 with at least one drawn channel having a length in the range of 3mm to 1000mm.--

--41. A device as in claim 1 or 3 with at least one drawn channel having a length in the range of 10mm to 250mm.--